Cold Formed Steel Framing
by craco mfg., inc.

Health Product Declaration v2.3

created via: HPDC Online Builder

HPD UNIQUE IDENTIFIER: 32607
CLASSIFICATION: 05 40 00 Cold-Formed Metal Framing
PRODUCT DESCRIPTION: CRACO features the latest manufacturing technology for slitting, roll-forming, and brake-forming steel. Our products are proudly and precisely manufactured following today's code requirements and standards and certified code compliant to ICC ESR #3943 and ESR #3957P, and UL. This HPD covers the following products: SmartFrame Structural Framing, SmartFrame Non-Structural SmartStud Framing, SmartFrame Connectors, and SmartFrame Accessory Framing. Additional MasterSpecs 09 22 16. Accessories covered in this HPD are included in the section General Notes.

Section 1: Summary

Basic Method / Product Threshold

CONTENT INVENTORY

Inventory Reporting Format
- ○ Nested Materials Method
- ◉ Basic Method

Threshold Disclosed Per
- ○ Material
- ◉ Product

Threshold Level
- ◉ 100 ppm
- ○ 1,000 ppm
- ○ Per GHS SDS
- ○ Other

Residuals/Impurities Evaluation
- ◉ Completed
- ○ Partially Completed
- ○ Not Completed

Explanation(s) provided : ◉ Yes ○ No

For all contents above the threshold, the manufacturer has:

Characterized ◉ Yes ○ No
Provided weight and role.

Screened ◉ Yes ○ No
Provided screening results using HPDC-approved methods.

Identified ◉ Yes ○ No
Provided name and CAS RN or other identifier.

CONTENT IN DESCENDING ORDER OF QUANTITY

Summary of product contents and results from screening individual chemical substances against HPD Priority Hazard Lists and the GreenScreen for Safer Chemicals®. The HPD does not assess whether using or handling this product will expose individuals to its chemical substances or any health risk. Refer to Section 2 for further details.

PRODUCT | MATERIAL OR SUBSTANCE | *RESIDUAL OR IMPURITY* GREENSCREEN SCORE | HAZARD TYPE

COLD FORMED STEEL FRAMING [IRON, ELEMENTAL LT-P1 | END
MANGANESE LT-P1 | END | MUL | REP | MAM | AQU ZINC,
ELEMENTAL (ZINC) LT-P1 | END | MUL | PHY | AQU ALUMINUM BM-1 |
END | MAM | PHY NICKEL NoGS CHROMIUM LT-P1 | END | SKI | GEN |
REP | MAM]

Number of Greenscreen BM-4/BM3 contents ... 0

Contents highest-concern GreenScreen score(s) (BM-1, LT-1, LT-P1) ... LT-P1, BM-1

Nanomaterial ... No

INVENTORY AND SCREENING NOTES:

This HPD was produced using primary information from the manufacturer, including CAS numbers and SDS when needed. The manufacturer has made every effort to report the substances in this product to the listed threshold. This is a voluntary, self-reported effort. Any errors or omissions shall be considered a human error and therefore reported to the manufacturer. The manufacturer shall not be liable for omissions.

VOLATILE ORGANIC COMPOUND (VOC) CONTENT

VOC Content data is not applicable for this product category.

CERTIFICATIONS AND COMPLIANCE *See Section 3 for additional listings.*

VOC emissions: Inherently non-emitting source per LEED

CONSISTENCY WITH OTHER PROGRAMS

Pre-checked for LEED v4 Option 1.
Pre-checked for LEED v4.1 Option 1.

Third Party Verified?
- ○ Yes
- ◉ No

PREPARER: Self-Prepared
VERIFIER:
VERIFICATION #:

SCREENING DATE: 2023-05-08
PUBLISHED DATE: 2023-05-08
EXPIRY DATE: 2026-05-08

Section 2: Content in Descending Order of Quantity

This section lists contents in a product based on specific threshold(s) and reports detailed health information including hazards. This HPD uses the inventory method indicated above, which is one of three possible methods:

- *Basic Inventory method with Product-level threshold.*
- *Nested Material Inventory method with Product-level threshold*
- *Nested Material Inventory method with individual Material-level thresholds*

Definitions and requirements for the three inventory methods and requirements for each data field can be found in the HPD Open Standard version 2.3, available on the HPDC website at: www.hpd-collaborative.org/hpd-2-3-standard

COLD FORMED STEEL FRAMING

PRODUCT THRESHOLD: 100 ppm RESIDUALS AND IMPURITIES EVALUATION COMPLETED: Yes

RESIDUALS AND IMPURITIES NOTES: Residuals and Impurities were screened for all substances in this HPD and those with a known amount above the threshold are listed. Residuals and impurities are considered following the HPD Best Practice Guidance, 10.02.17, version 1 “The threshold applied to Residuals and Impurities (R/I) is the same as the threshold applied to intentionally added substances, in terms of level, i.e., 100 ppm or 1000 ppm. Residuals and impurities present below the declared Inventory Threshold do not need to be reported on the HPD.” This includes average data as declared in the common product database or in peer-reviewed scientific articles. For this product, no actual material has been tested therefore residuals and impurities are for informational purposes only and are not a guarantee of presence in the actual building material. The main databases used for researching potential residuals and impurities are Pharos and PubChem (formerly toxnet). Any R/I above the threshold shall be listed on the HPD, otherwise, if none are listed then no residuals or impurities are common in that substance above the threshold.

OTHER PRODUCT NOTES:

IRON, ELEMENTAL ID: 7439-89-6

HAZARD DATA SOURCE: **Pharos Chemical and Materials Library** HAZARD SCREENING DATE: **2023-05-08 13:02:14**

%: **96.0600 - 97.8090** GreenScreen: **LT-P1** RC: **Both** NANO: **No** SUBSTANCE ROLE: **Alloy element**

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
END	TEDX - Potential Endocrine Disruptors	Potential Endocrine Disruptor

ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
None found		No listings found on Additional Hazard Lists

SUBSTANCE NOTES: The steel used in CRACO products is purchased from various suppliers and therefore has an average of 36.6% Post Consumer and 30.2% Pre Consumer (Post Industrial) recycled content.

MANGANESE ID: 7439-96-5

HAZARD DATA SOURCE: **Pharos Chemical and Materials Library** HAZARD SCREENING DATE: **2023-05-08 13:02:15**

%: **1.1500 - 1.6500** GreenScreen: **LT-P1** RC: **Both** NANO: **No** SUBSTANCE ROLE: **Alloy element**

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
END	TEDX - Potential Endocrine Disruptors	Potential Endocrine Disruptor
MUL	German FEA - Substances Hazardous to Waters	Class 2 - Hazard to Waters
REP	GHS - Japan	H360 - May damage fertility or the unborn child [Toxic to reproduction - Category 1B]
MAM	GHS - Japan	H372 - Causes damage to organs through prolonged or repeated exposure [Specific target organs/systemic toxicity following repeated exposure - Category 1]
MAM	GHS - Australia	H372 - Causes damage to organs through prolonged or repeated exposure [Specific target organ toxicity - repeated exposure - Category 1]
MAM	GHS - Japan	H370 - Causes damage to organs [Specific target organs/systemic toxicity following single exposure - Category 1]
AQU	GHS - New Zealand	Hazardous to the aquatic environment - chronic category 3

ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CPII)	C2C Certified v4 Product Standard Restricted Substances List (RSL) - Effective July 1, 2022 Biological and Environmentally Released Materials
RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CPII)	C2C Certified v4 Product Standard Restricted Substances List (RSL) - Effective July 1, 2022 Children's Products

SUBSTANCE NOTES: The steel used in CRACO products is purchased from various suppliers and therefore has an average of 36.6% Post Consumer and 30.2% Pre Consumer (Post Industrial) recycled content.

ZINC, ELEMENTAL (ZINC) ID: **7440-66-6**

HAZARD DATA SOURCE: **Pharos Chemical and Materials Library** HAZARD SCREENING DATE: **2023-05-08 13:02:16**

%: **1.0000** GreenScreen: **LT-P1** RC: **Both** NANO: **No** SUBSTANCE ROLE: **Corrosion inhibitor**

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
END	TEDX - Potential Endocrine Disruptors	Potential Endocrine Disruptor
MUL	German FEA - Substances Hazardous to Waters	Class 2 - Hazard to Waters
PHY	EU - GHS (H-Statements) Annex 6 Table 3-1	H260 - In contact with water releases flammable gases which may ignite spontaneously [Substances and mixtures which, in contact with water, emit flammable gases - Category 1]
AQU	EU - GHS (H-Statements) Annex 6 Table 3-1	H400 - Very toxic to aquatic life [Hazardous to the aquatic environment (acute) - Category 1]
AQU	EU - GHS (H-Statements) Annex 6 Table 3-1	H410 - Very toxic to aquatic life with long lasting effects [Hazardous to the aquatic environment (chronic) - Category 1]
PHY	EU - GHS (H-Statements) Annex 6 Table 3-1	H250 - Catches fire spontaneously if exposed to air [Pyrophoric liquids; Pyrophoric solids - Category 1]
PHY	GHS - Australia	H250 - Catches fire spontaneously if exposed to air [Pyrophoric liquids; Pyrophoric solids - Category 1]
PHY	GHS - New Zealand	Pyrophoric solids category 1
PHY	GHS - New Zealand	Self-heating substances and mixtures category 1
PHY	GHS - New Zealand	Substances and mixtures which, in contact with water, emit flammable gases category 1
PHY	GHS - Australia	H260 - In contact with water releases flammable gases which may ignite spontaneously [Substances and mixtures which, in contact with water, emit flammable gases - Category 1]
AQU	GHS - New Zealand	Hazardous to the aquatic environment - acute category 1
AQU	GHS - Japan	H400 - Very toxic to aquatic life [Hazardous to the aquatic environment (acute) - Category 1]
AQU	GHS - Japan	H410 - Very toxic to aquatic life with long lasting effects [Hazardous to the aquatic environment (chronic) - Category 1]
AQU	GHS - Australia	H410 - Very toxic to aquatic life with long lasting effects [Hazardous to the aquatic environment (chronic) - Category 1]
AQU	GHS - New Zealand	Hazardous to the aquatic environment - chronic category 1

ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
RESTRICTED LIST	Green Science Policy Institute (GSPI)	GSPI - Six Classes of Problematic Chemicals Antimicrobials
RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CPII)	C2C Certified v4 Product Standard Restricted Substances List (RSL) - Effective July 1, 2022 Biological and Environmentally Released Materials
RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CPII)	C2C Certified v4 Product Standard Restricted Substances List (RSL) - Effective July 1, 2022 Children's Products

SUBSTANCE NOTES: The steel used in CRACO products is purchased from various suppliers and therefore has an average of 36.6% Post Consumer and 30.2% Pre Consumer (Post Industrial) recycled content.

ALUMINUM ID: **7429-90-5**

HAZARD DATA SOURCE: **Pharos Chemical and Materials Library** HAZARD SCREENING DATE: **2023-05-08 13:02:16**

%: **0.2500 - 1.0000** GreenScreen: **BM-1** RC: **Both** NANO: **No** SUBSTANCE ROLE: **Corrosion inhibitor**

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
END	TEDX - Potential Endocrine Disruptors	Potential Endocrine Disruptor
MAM	GHS - Japan	H372 - Causes damage to organs through prolonged or repeated exposure [Specific target organs/systemic toxicity following repeated exposure - Category 1]
PHY	GHS - New Zealand	Flammable solids category 1
MAM	GHS - Japan	H370 - Causes damage to organs [Specific target organs/systemic toxicity following single exposure - Category 1]
PHY	GHS - Japan	H261 - In contact with water releases flammable gas [Substances and mixtures, which in contact with water, emit flammable gases - Category 2]
PHY	GHS - Malaysia	H250 - Catches fire spontaneously if exposed to air [Pyrophoric liquids; Pyrophoric solids - Category 1]
PHY	GHS - Australia	H250 - Catches fire spontaneously if exposed to air [Pyrophoric liquids; Pyrophoric solids - Category 1]
PHY	GHS - New Zealand	Pyrophoric solids category 1

ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CPII)	C2C Certified v4 Product Standard Restricted Substances List (RSL) - Effective July 1, 2022 Biological and Environmentally Released Materials
RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CPII)	C2C Certified v4 Product Standard Restricted Substances List (RSL) - Effective July 1, 2022 Children's Products

SUBSTANCE NOTES: The steel used in CRACO products is purchased from various suppliers and therefore has an average of 36.6% Post Consumer and 30.2% Pre Consumer (Post Industrial) recycled content.

NICKEL

ID: 21595-53-9

HAZARD DATA SOURCE: **Pharos Chemical and Materials Library** HAZARD SCREENING DATE: **2023-05-08 13:02:17**

%: **0.2000 - 0.3000** GreenScreen: **NoGS** RC: **None** NANO: **No** SUBSTANCE ROLE: **Alloy element**

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
None found		No warnings found on HPD Priority Hazard Lists

ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
None found		No listings found on Additional Hazard Lists

SUBSTANCE NOTES: The steel used in CRACO products is purchased from various suppliers and therefore has an average of 36.6% Post Consumer and 30.2% Pre Consumer (Post Industrial) recycled content.

CHROMIUM

ID: 7440-47-3

HAZARD DATA SOURCE: **Pharos Chemical and Materials Library** HAZARD SCREENING DATE: **2023-05-08 13:02:14**

%: **0.1500 - 0.3000** GreenScreen: **LT-P1** RC: **Both** NANO: **No** SUBSTANCE ROLE: **Alloy element**

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
END	TEDX - Potential Endocrine Disruptors	Potential Endocrine Disruptor
SKI	MAK	Sensitizing Substance Sh - Danger of skin sensitization
GEN	GHS - Japan	H341 - Suspected of causing genetic defects [Germ cell mutagenicity - Category 2]
REP	GHS - New Zealand	Reproductive toxicity category 2
MAM	GHS - Japan	H371 - May cause damage to organs [Specific target organs/systemic toxicity following single exposure - Category 2]

ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CPII)	C2C Certified v4 Product Standard Restricted Substances List (RSL) - Effective July 1, 2022 Biological and Environmentally Released Materials
RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CPII)	C2C Certified v4 Product Standard Restricted Substances List (RSL) - Effective July 1, 2022 Children's Products
RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CPII)	C2C Certified v4 Product Standard Restricted Substances List (RSL) - Effective July 1, 2022 Cosmetics & Personal Care Products

SUBSTANCE NOTES: **The steel used in CRACO products is purchased from various suppliers and therefore has an average of 36.6% Post Consumer and 30.2% Pre Consumer (Post Industrial) recycled content.**

Section 3: Certifications and Compliance

This section lists applicable certification and standards compliance information for VOC emissions and VOC content. Other types of health or environmental performance testing or certifications completed for the product may be provided.

VOC EMISSIONS — **Inherently non-emitting source per LEED**

CERTIFYING PARTY: Self-declared
APPLICABLE FACILITIES: This is facility-based.
CERTIFICATE URL:

ISSUE DATE: 2023-05-08
EXPIRY DATE:

CERTIFIER OR LAB: None

CERTIFICATION AND COMPLIANCE NOTES: Cold-Formed Steel Framing is a non-emitting source per LEED

Section 4: Accessories

This section lists related products or materials that the manufacturer requires or recommends for installation (such as adhesives or fasteners), maintenance, cleaning, or operations. For information relating to the contents of these related products, refer to their applicable Health Product Declarations, if available.

No accessories are required for this product.

Section 5: General Notes

Accessories were not listed for this product because CRACO accessories are included in this HPD. Framing accessories included are RC-1, RC-2, RC-1 MAGNUM, Furring Channel, Z-Furring, L-Angle, Strapping, Slotted Slip Track.
Connectors included in this HPD are: SmartFrame Connectors; SFBC, SFCC, SFVF, SFSF, SFWF, SFTFe, SFTFi, SFTC, SFTA, SFAP, SFWS, SFKB, SFSB, SFUA, SFUAH, SFSA, SFST, SFCS, SFGP, SFMP.

CRACO Mfg., Inc. produces a full line of products for the Steel Stud building industry. This includes, but is not limited to, SmartFrame Structural Framing System, SmartFrame Non-Structural SmartStud Framing System, SmartFrame Connectors and SmartFrame Accessories. We also offer Technical Services at no cost. For technical requirements and installation details, visit: https://cracometals.com/#.

Section 6: References

MANUFACTURER INFORMATION

MANUFACTURER: **craco mfg., inc.**
ADDRESS: **1122 Johnson Road**
York SC 29745, United States
WEBSITE: **https://cracometals.com**

CONTACT NAME: **Fred Serpico**
TITLE: **Technical Director**
PHONE: **8033894425**
EMAIL: **fserpico@cracometals.com**

The listed contact is responsible for the validity of this HPD and attests that it is accurate and complete to the best of his or her knowledge.

KEY

Hazard Types

AQU Aquatic toxicity
CAN Cancer
DEV Developmental toxicity
END Endocrine activity
EYE Eye irritation/corrosivity
GEN Gene mutation
GLO Global warming
LAN Land toxicity
MAM Mammalian/systemic/organ toxicity
MUL Multiple
NEU Neurotoxicity
NF Not found on Priority Hazard Lists
OZO Ozone depletion
PBT Persistent, bioaccumulative, and toxic
PHY Physical hazard (flammable or reactive)
REP Reproductive
RES Respiratory sensitization
SKI Skin sensitization/irritation/corrosivity
UNK Unknown

GreenScreen (GS)

BM-4 Benchmark 4 (prefer-safer chemical)
BM-3 Benchmark 3 (use but still opportunity for improvement)
BM-2 Benchmark 2 (use but search for safer substitutes)
BM-1 Benchmark 1 (avoid - chemical of high concern)
BM-U Benchmark Unspecified (due to insufficient data)
LT-P1 List Translator Possible 1 (Possible Benchmark-1)
LT-1 List Translator 1 (Likely Benchmark-1)
LT-UNK List Translator Benchmark Unknown
NoGS No GreenScreen.

GreenScreen Benchmark scores sometimes also carry subscripts, which provide more context for how the score was determined. These are DG (data gap), TP (transformation product), and CoHC (chemical of high concern). For more information, see 2.2.2.4 GreenScreen® for Safer Chemicals, www.greenscreenchemicals.org, and Best Practices for Hazard Screening on the HPDC website (hpd-collaborative.org).

Recycled Types

PreC Pre-consumer recycled content
PostC Post-consumer recycled content
UNK Inclusion of recycled content is unknown
None Does not include recycled content

Other Terms:

GHS SDS Globally Harmonized System of Classification and Labeling of Chemicals Safety Data Sheet

Inventory Methods:

Nested Method / Material Threshold Substances listed within each material per threshold indicated per material
Nested Method / Product Threshold Substances listed within each material per threshold indicated per product
Basic Method / Product Threshold Substances listed individually per threshold indicated per product

Nano Composed of nano scale particles or nanotechnology
Third Party Verified Verification by independent certifier approved by HPDC
Preparer Third party preparer, if not self-prepared by manufacturer
Applicable facilities Manufacturing sites to which testing applies

The Health Product Declaration (HPD) Open Standard provides for the disclosure of product contents and potential associated human and environmental health hazards. Hazard associations are based on the HPD Priority Hazard Lists, the GreenScreen List Translator™, and when available, full GreenScreen® assessments. The HPD Open Standard v2.1 is not:

- *a method for the assessment of exposure or risk associated with product handling or use,*
- *a method for assessing potential health impacts of: (i) substances used or created during the manufacturing process or (ii) substances created after the product is delivered for end use.*

Information about life cycle, exposure and/or risk assessments performed on the product may be reported by the manufacturer in appropriate Notes sections, and/or, where applicable, in the Certifications section.

The HPD Open Standard was created and is supported by the Health Product Declaration Collaborative (the HPD Collaborative), a customer-led organization composed of stakeholders throughout the building industry that is committed to the continuous improvement of building products through transparency, openness, and innovation throughout the product supply chain.

The product manufacturer and any applicable independent verifier are solely responsible for the accuracy of statements and claims made in this HPD and for compliance with the HPD standard noted.